



We take pleasure to inform you that we have installed the latest equipped – **MAKINO EU 64** (Japanese Model), **CNC Wire EDM** Machine to cater the job work requirements of the industry.

We would also like to inform that we are equipped with good Quality Necessary Measuring instruments to carry out step inspections and ensure quality service and timely deliveries as per the expectations of our customers.

Please find given below the machine specification and the details of achievable occurrences and surface finish along with the charges.

❑ **Machine and Job specification**

**Machine:** CNC Submerged wire EDM, MAKINO EU 64 (Japanese Model)

**Job Size:** 950 x 680 x 260

**Traveling Area:** 600 x 400 x 260

**Max. Weight:** 1200 Kgs.

**Automatic Sliding Threading Unit**

**Taper Machining Unit (15 degree/100 mm plate thickness & 45 degree/25 mm plate thickness).**

❑ **CNC Wire EDM Sparking Charges**

Accuracy Required in Microns	Charges (0.25 mm Wire) Rs./mm Sq.
16 - 20	0.16
11 - 15	0.24
7 - 10	0.36
4 - 6	0.48

**Note:**

1. The above rates are for cutting steel and copper only. For cutting **Carbide** an **extra 40%** on the above rates would be charged.
2. The above rates are for the job sizes of height **> 20 mm and < 80 mm.**
3. For job sizes beyond this range an **additional 1% for every mm height (> 35 mm and < 65 mm)** on the above said rates would be charged.
4. There will be additional charge for **Taper Cutting** for the total profile length over the total height of the job.
5. The cutting charges would be **30% extra in case there is a direct taper** to be cut in the profile.

❑ **Loading/ Unloading Charges**

1. Setting time will be charged @ Rs. 600/Hr. and on the actual for complicated and critical jobs.
2. Number of wire entries will be charged @ Rs. 50.

❑ **Minimum Charges**

1. In case the jobs have lesser profile length and require more of the setting time, the minimum charges will be Rs. 600 per job/setting.



❑ **0.1 mm & 0.2 mm Wire cut application**

We also undertake specialized job working application requiring 0.1 mm & 0.2 mm wire for which a quotation will be given after discussion and understanding your requirement.

❑ **Payment Terms: Within 1 week of date of delivery**

❑ **Delivery:** Within a week of receipt of drawing & material, immediate delivery can be arranged for any urgent job.

---

Address: Plot Number 1 & 2, Sector - 37, Phase - 6,  
Udyog Vihar, Gurgaon Haryana, India  
Telephone : +91-124-5549148  
E-mail Address : baipl@email.com